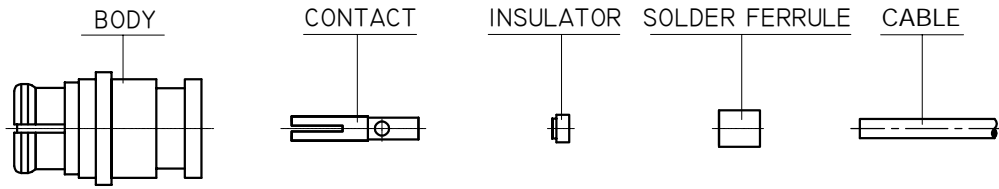
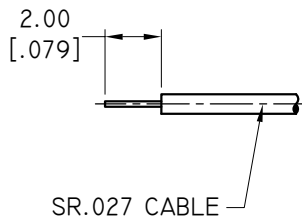


SMP STRAIGHT FEMALE SOLDER FOR SR.027 CABLE



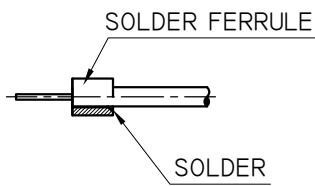
1



CONNECTOR ANO 9312-2114

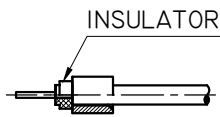
1 CUT THE OUTER CONDUCTOR AND DIELECTRIC AS SHOWN.

2



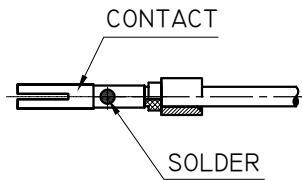
2.1 SLIDE SOLDER FERRULE INTO CABLE AS SHOWN.
2.2 SOLDER THE FERRULE ONTO CABLE AS SHOWN.

3



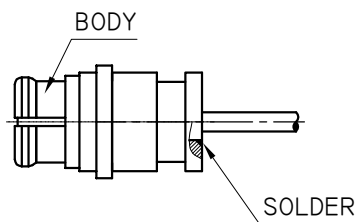
3 SLIDE INSULATOR INTO CABLE INNER CONDUCTOR AS SHOWN.

4



4.1 SLIDE CONTACT INTO CABLE INNER CONDUCTOR AS SHOWN.
4.2 SOLDER CENTRE CONTACT.

5



5.1 PUSH CABLE ASSEMBLY INTO BODY UNTIL IT BOTTOMS AS SHOWN.
5.2 SOLDER THE BODY ONTO THE CABLE ASSEMBLY.